modifications and equivalents may be resorted to, falling within the scope of the invention.

In the Claims:

Please amend claims 1-4 and add new claims 5-9 as follows:

1. (Amended) An extruder die head, comprising a cental annular channel, which is provided with an annular outlet die and into whose outer limiting wall empty annular slits, which feed a polymer melt and which form smaller diameter openings of truncated channels, formed between internal and external shells of stacked, conical insert members, said annular slits, feeding said polymer melts, also empty into an inside wall of said central annular channel, said annular slits being smaller diameter openings of truncated channels, formed between internal and external shells of stacked conical internal insert members.

2. (Amended) The extruder head, as claimed in claim 1, wherein said internal and external shells of each insert member define truncated conical channels for feeding said polymer melts into said central annular channel.

3. (Twice Amended) The extruder head, as claimed in claim 1, wherein said internal and external annular slits lie in

the same radial plane.

4. (Twice Amended) The extruder head, as claimed in claim 1, wherein said internal and external shells of said conical insert members are defined by two counter rotating spiral channels, whose depth tapers off in a direction of each smaller diameter opening.

5. (New) A blown film head comprising a plurality of internal and external shells of stacked insert members which define a central annular channel having inner and outer walls and a plurality of internal and external truncated conical annular channels spaced around said central annular channel, said internal and external truncated conical annular channels communicating with said central annular channel to cause polymer melt in said truncated conical annular channels to empty through said inside and outside walls of said central annular channel onto polymer melt in said central annular channel to produce multilayered tubes of thermoplastic material.

6. (New) The blown film head as claimed in claim 5, wherein said internal truncated conical annual channels and said external truncated conical annular channels slope in opposite directions at approximately the same angle to said central annular channel.

7. (New) The blown film head as claimed in claim 5, wherein said internal and external truncated conical annular channels communicate with said central annular channel in approximately the same radial plane.

8. (New) The blown film head as claimed in claim 5, wherein said internal and external shells of said conical insert members are defined by two oppositely spiraled channels, whose depth tapers off in a direction toward said central annular channel.

9. (New) The blown film head as claimed in claim 5, wherein said internal and external truncated conical channels are substantially concentrically spaced around said central annular channel.